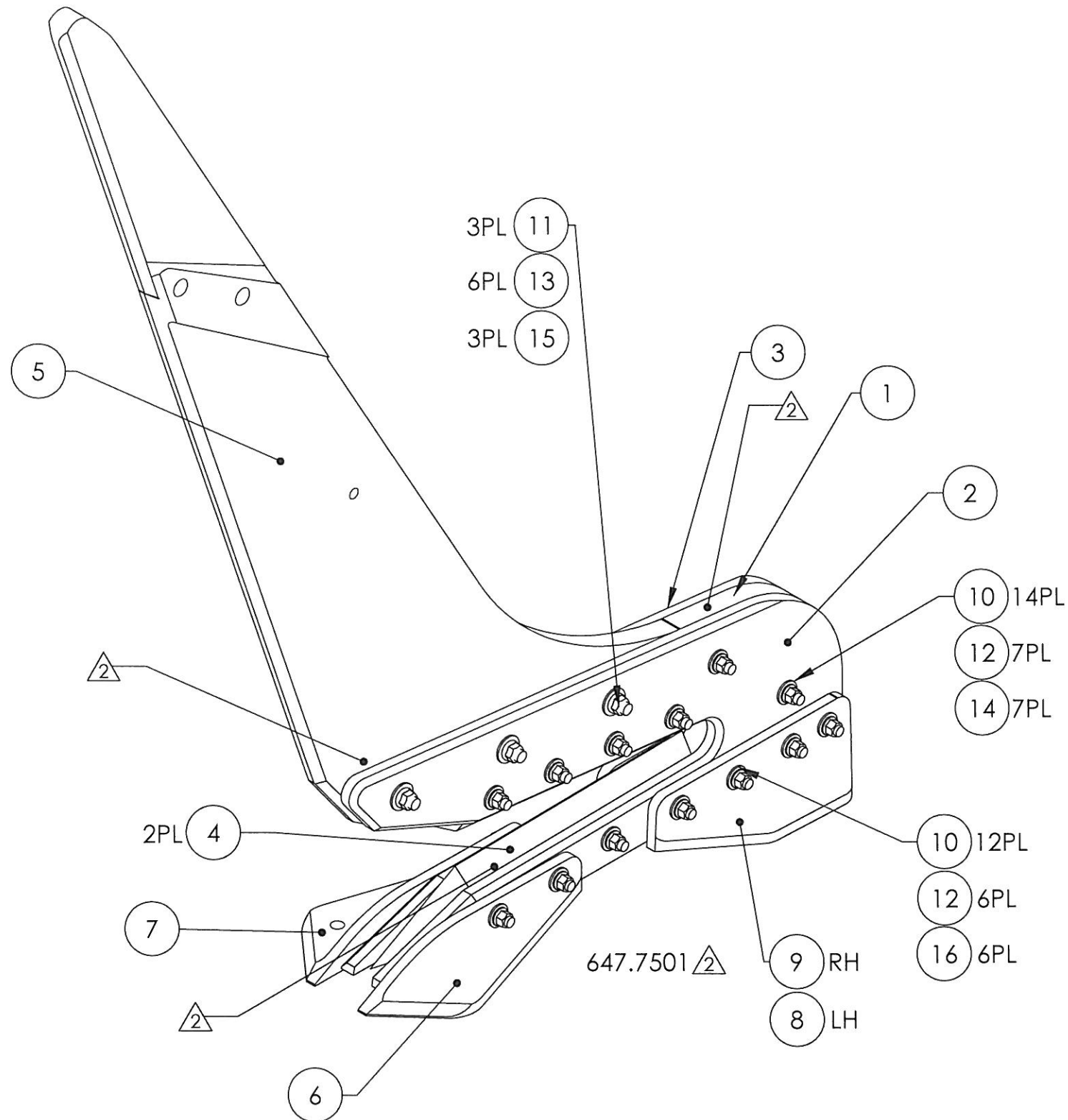




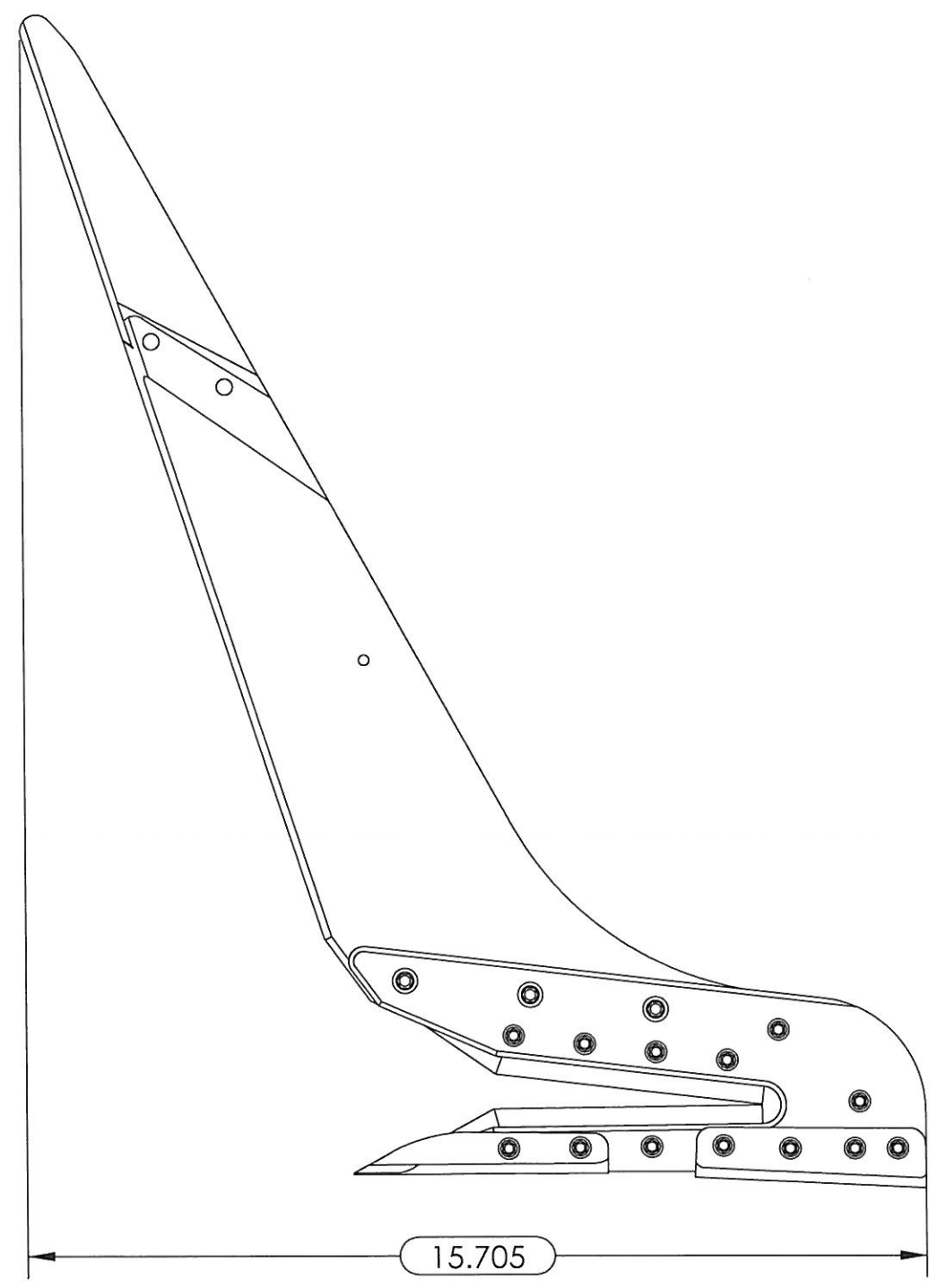
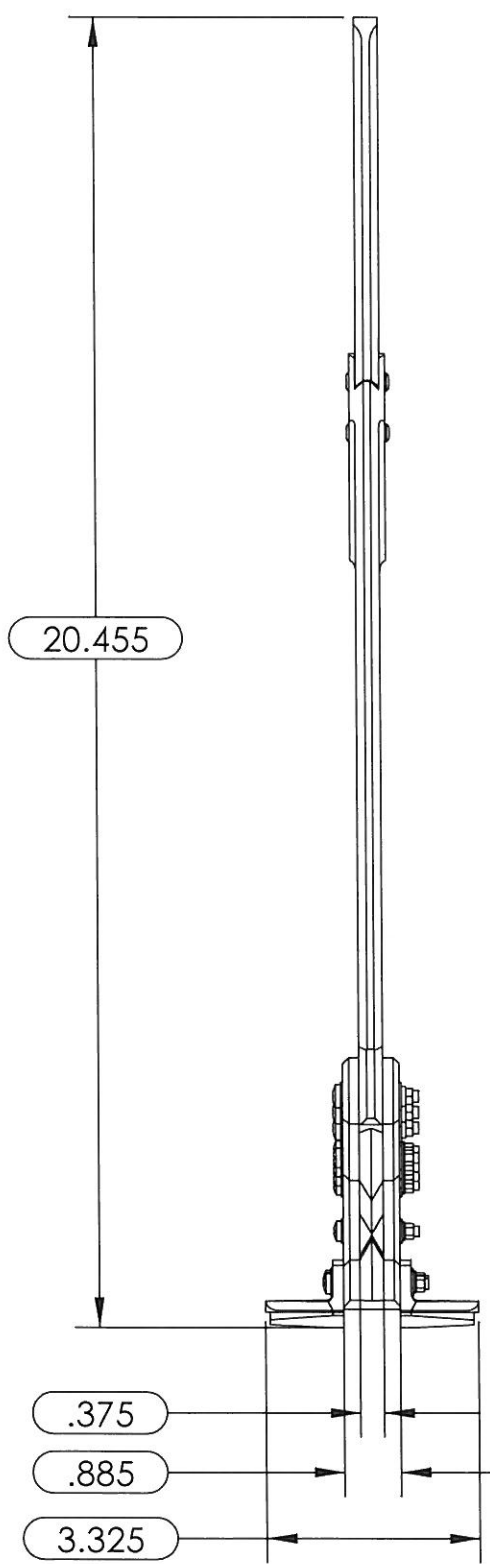
1. IDENTIFY IAW MPP-120
2. APPLY F/N 17 AS REQUIRED TO ALL FAYING SURFACES UPON ASSEMBLY



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	12-21-09	P. BRAVO
A	INCORPORATED ECN 02940	07-16-10	P. BRAVO

A/R	17	601.2045	RTV, LOCTITE 598		
6	16	601.3124	SCREW	MS27039-0824	
3	15	601.1948	SCREW	MS27039-1-19	
7	14	601.2765	SCREW	MS27039-0819	
6	13	601.1607	WASHER	NAS1149F0332P	
13	12	601.2973	LOCKNUT	MS21042-08	
3	11	601.2943	LOCKNUT	MS21042-3	
26	10	601.2764	WASHER	NAS1149FN832P	
1	9	647.7817	AFT BRACKET		
1	8	647.7816	AFT BRACKET		
1	7	647.7814	FORWARD BRACKET		
1	6	647.7815	FORWARD BRACKET		
1	5	647.7601	LOWER DEFLECTOR ASSY		
2	4	646.3015	BLADE		
1	3	647.7811	BRACKET B		
1	2	647.7810	BRACKET A		
1	1	647.7813	CENTER PLATE LOWER		
		647.7501	LOWER CUTTER ASSY		
7501	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST			
NEXT ASSY (\$)		ORIGINAL DATE (MO-DA-YR) 11-24-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR, OCEANSIDE, CA. 92056-3512 (760)724-5300 LOWER CUTTER ASSY	
647.7300		DRAWN BY A. QUAN	CHECKER P. BRAVO		
		DRAWING APPROVAL P. BRAVO 12-21-09			
		CONTRACT NO.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		SIZE B	CAGE CODE 07MZ6
				DWG. NO. 647.7500	REV. A
				SCALE NONE	SHEET 1 OF 2

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THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



ORIGINAL DATE (MO-DA-YR) 11-24-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY A. QUAN	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 12-21-09		LOWER CUTTER ASSY	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± .5°		SIZE B	REV. A
		CAGE CODE 07MZ6	DWG. NO. 647.7500
		SCALE NONE SHEET 2 OF 2	